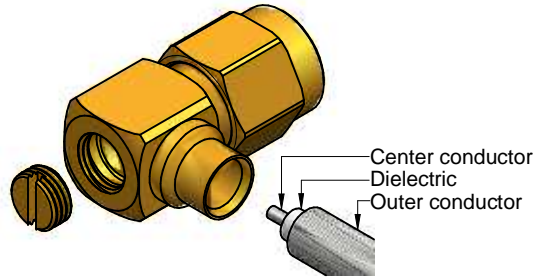
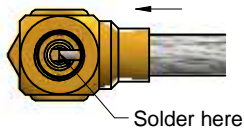


**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)

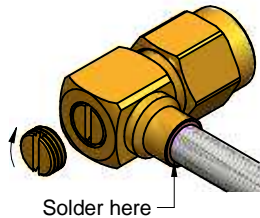


Cap    Main body    Cable

**Step 2.** Insert cable into connector main body and make sure cable center conductor sits inside solder slot  
Solder cable center conductor using minimum amount of solder paste (check point 2)



**Step 3.** Screw the cap on to connector slowly and solder 360° around solder neck (check point 3)

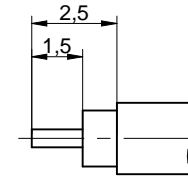


**Assembly Method :**

Center contact : Soldered  
Outer contact : Soldered

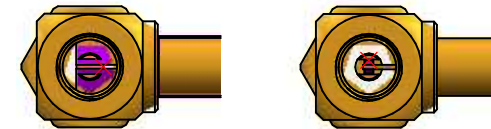
**Cable Type :** Hand formable RG405/.085"

**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No components damage and no cable splits after stripping
2. No excess or lack solder flow



3. No excess or lack solder flow



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CREATED  
BMa

CHECKED  
JCh

DESCRIPTION

**Assembly instructions**

**603 390 212 108 20**

REVISION

STATUS

DATE

2019-12-06

BUSINESS UNIT

eiCan